



Step 1 - Choose Your Style

See Pages 13-109

Step 2 - Chose Your Decoration(s) & Location(s)

Direct Embroidery Placement and Sizing



Step 3 - Provide Your Art

Vector art is recommended (.AI, .EDP, .PDF, .SVG)

Step 4 - Send Us the Details

COMPASS Easily build and submit cap orders, review mockups, approve samples online, and track production—all in one easy-to-use platform designed for team programs.

Step 5 - Approve Your Cap & Price

Be on the lookout for your virtual, sample image, and price quote. Full sample is available with additional leadtime with your shipper number.



3D Geo Braid & Flat Embroidery



Flat Embroidery



3D Embroidery



3D Contour Stitch



3D Chain Stitch



Cross Stitch



Cross Stitch & Flat Embroidery

Embroidery Options

Available on the front only, except flat embroidery.

Scan for Embroidery
Details/Requirements



Flat Embroidery

Classic embroidery. Looks great on its own, or you can elevate your design by mixing it with another embroidery technique.

This technique is available for side and back placement options.

3D Contour Stitch

A stacked-stitch technique that creates subtle dimension to bold logos and simplified designs. Larger logos recommended.

3D Foam Embroidery

Adds depth to your design and looks great with flat embroidery.

3D Geo Braid Stitch

Stylized stitch brings dimension to chunky text. Great on structured caps.

Available in flat or 3D styles. Best shown on structured caps and sampled for accuracy.

3D Chain Stitch

Creates interlinked loops for a textured, vintage-inspired puff look.

Available in flat or 3D styles. Best shown on structured caps and sampled for accuracy.

Cross Stitch

Tiny X-shapes create a textured, hand-crafted detail. Works best with simple icons or patterns. Add flat stitch to make details in artwork stand out. Available in flat embroidery only.

Virtual spec sheet and spec samples available on all of these techniques.

Patch Options

All patches available on the front only.

Scan for Patch
Details/Requirements



Embroidered Fabric Patch

For simple graphics, and type no smaller than 0.25" high.
Now available with 3D embroidery on patch design, edge is flat stitch.

Genuine Leather Patch

Etched artwork available in Tan and Chocolate.
For single color graphics.

Sublimated Patch

Complex and/or detailed graphics, and photo-realistic images.

Faux Leather Patch

Available in 12 two-color (background + etching color) options. For single color graphics.

Acrylic Patch

Acrylic patches use etched depth for layered color. They work best on structured caps. Available in 4 color options.

Glitter Sublimated Patch

Sublimated patches with embedded glitter offer sparkle without flaking.

Glow-in-the-Dark Patch

This patch glows in the dark with a subtle putty-like finish with etched detail.

Virtual spec sheet and spec samples available on all of these techniques.



Sublimated Patch



Glitter Sublimated Patch



Glow-in-the-Dark Patch



Faux Leather Patch



Genuine Leather Patch



Embroidered Fabric Patch



Acrylic Patch - Black/Chrome



Acrylic Patch - Beechwood/Brown



Acrylic Patch - White/Blue/Red



Acrylic Patch - Teakwood/Ash



FlexStyle™ Domed



Woven



Heat Transfer



FlexStyle™ Flat



Print Stitch



PV+



Chenille



Embroidered Applique

Patch Techniques

All patches available on the front only.



PV+

Bold, single-mold precision with durability. Perfect for sports, golf, and athleisure caps.

SHAPE No shape restrictions

SIZE Min: 0.5"h x 0.5"w, Max: 2.3"h x 4.5"w

COLORS Unlimited

APPLICATION Heat seal



FlexStyle™ Domed

Metallic or non-metallic finish with a 3D effect, elevating designs with a tactile experience.

SHAPE No shape restrictions.

SIZE Min: 0.5"h x 0.5"w, Max: 2.3"h x 4.5"w

COLORS Unlimited

APPLICATION Heat seal



FlexStyle™ Flat

A metallic or non-metallic 3D effect that appears flat yet dimensional, creating sleek designs.

SHAPE No shape restrictions.

SIZE Min: 0.5"h x 0.5"w, Max: 2.3"h x 4.5"w

COLORS Unlimited

APPLICATION Heat seal



Print Stitch

Embroidery and sublimation blend detailed backgrounds with vibrant stitching.

SHAPE Stock domestic shapes or custom shapes

SIZE Min: 1"h x 1"w, Max: 2.3"h x 4.5"w

COLORS Embroidery: 15 Max

Sublimation: unlimited colors

EDGE Merrowed stitch is 0.125"

APPLICATION Heat seal or sewn (stock shapes only)



Embroidered Applique

Mimicking direct embroidery featuring a thin-stitched border and freeform shapes.

SHAPE Stock domestic shapes or custom shapes

SIZE Min: 1"h x 1"w, Max: 2.3"h x 4.5"w

COLORS 15 Max

APPLICATION Heat seal or sewn (stock shapes only)



Chenille

Chenille patches feature a plush, textured surface, delivering a classic, varsity-inspired look. Now available with embroidery for great detail!

SHAPE Geometric custom or simple shapes with rounded edges

SIZE Min: 0.5"h x 0.5"w, Max: 2.3"h x 4.5"w

COLORS 6 Max

APPLICATION Heat seal



Heat Transfer

A versatile alternative to sewn-on decorations, showcasing gradients and shadows.

SHAPE No shape restrictions.

SIZE Min: 0.5"h x 0.5"w, Max: 2.3"h x 4.5"w

COLORS Unlimited

APPLICATION Heat seal



Woven

Utilizing a tight interlaced weaving process, woven patches allow for intricate designs with a high level of detail, without the need for fabric backing.

SHAPE Stock domestic shapes or custom shapes

SIZE Min: 0.5"h x 0.5"w, Max: 2.3"h x 4.5"w

COLORS Min 2 colors, Max 12 colors

Metallic colors count as 4 colors each

EDGE Merrowed stitch is 0.125"

APPLICATION Heat seal or sewn (stock shapes only)

Note for Review of Artwork

Techniques on this page are available in virtual spec sheets only for review.

Scan to view
Technique Book



Stock Shapes

For All Patch Types

Embroidered Fabric or Sublimated Fabric



Circle - Small*
2" x 2"



Circle - Large
2.5" x 2.5"



Square - Medium*
2" x 2"
Sublimated Only



Square - Large
2.5" x 2.5"



Diamond
2.5" x 2.5"



Badge
2.25" x 2.5"



Oval - Medium
3.5" x 1.5"



Oval - Large
3.75" x 2.25"



Buckle - Wide
3.5" x 2.25"



Hex - Wide
4" x 2.25"



Flag
3.5" x 2"



Rectangle*
2.5" x 1.5"
Sublimated Only



Rectangle - Medium
3.5" x 1.5"



Rectangle - Wide
4" x 2"

Genuine or Faux Leather



Circle - Mini*
1.5" x 1.5"



Circle - Small*
2" x 2"



Square - Small*
1.5" x 1.5"



Square - Medium*
2" x 2"



Diamond - Small*
2" x 2"



Hex - Small*
1.5" x 1.75"



Rectangle - Small*
2" x 1.25"



Rectangle*
2.5" x 1.5"



Rectangle*
2.5" x 0.75"



Rectangle - Medium
3.5" x 1.5"



Diamond - Wide
3.5" x 2"



Oval - Small
3.5" x 1.5"



Buckle - Wide
3.5" x 2"



Hex - Wide
3.5" x 2"



Flag
3.5" x 2"

* Front Left Wear Side and Front Right Wear Side available in these shapes

Custom Shapes

For Genuine Leather, Faux Leather, & Sublimated Patches

All patches are designed, produced & applied in house. We apply all custom shape patches to the cap via heat seal for a clean, long lasting finish. Max size for custom shapes is 4.5"w x 2.3"h.

Genuine Leather Patch Color Options

Genuine leather patches are available in two classic colors.



Tan



Chocolate

Sublimated Custom Shapes

Due to the merrowed edge stitching, sublimated patches are available in geometric shapes only.



Sublimated Patch



Sublimated Patch

Faux Leather Patch Color Options

Our Faux Leather patches are made in-house, affixed by heat seal or a run stitch (stock shapes only) and available in popular stock or custom shapes. These patches are two color (background + etching color) and available in 12 different color options.



Bamboo/Black



Black/Gold



Black/Silver



Blue/Silver



Cork



Dark Brown/Black



Grey/Black



Light Brown/Black



Pink/Black



Rawhide/Black



Rustic/Gold



Teal/Black

Domestic Decoration

Guidelines

Vector Art Example

Your Art/Client's Logo



Finished Patch Design



High Resolution Art Example

Your Art/Client's Logo



Finished Patch Design



A. Patch Type

Sublimated Patch



Embroidered Patch



Genuine Leather Patch



Faux Leather Patch



Fabric Colors - Embroidered Patch



B. Patch Edge

Satin Stitch



Merrowed Stitch



Heat Seal



Running Stitch



Stock Shapes Only

Merrow Colors



Embroidery Guidelines

Minimum Order

Promo

48 pieces per style/ color/ logo.

Can be split 24/24 for \$40(A).

May split 12/12/12/12 if using the same logo for an additional up charge of \$2.00(A) per cap.

Absolute minimum quantity is 24 pc for an upcharge of \$40(A).

Sport

12 pieces per cap style/color/logo

Artwork & Sample Approval Process

Sample Approval: Choose from the options below.

(1) Receive a proof via email for quicker approval.

(2) Receive a physical cap sample in the mail.

Note: Vector art (.AI, .EDP, .PDF, .SVG) REQUIRED with logo specifications/ PMS colors to ensure timely delivery of proof. Art sent in a format other than vector may require additional time. Digitizing services are free and no set-up fees required.

Patch Guidelines

Minimum Order

A \$40 (A) charge will be applied to orders less than 48pc. Orders can be split 24/24, as long as logo is not changed.

A \$40 (A) charge/line will be applied for thread/size/location change to the logo.

Patch Placement

Patches can be placed front center, front left and front right corner locations of cap. Additional direct embroidery can be placed according to the embroidery placement & size chart shown on pg 115.

To Place an Order

COMPASS Easily build and submit cap orders, review mockups, approve samples online, and track production—all in one easy-to-use platform designed for team programs.